

5. Structural Analysis

5.1. Global load effects

Structural analysis can be divided into the global and local analysis. The global structural analysis is concerned with the crane runway as flexural member and should, wherever possible, include the building frame. The local analysis covers top flange and bearing details. The building frame is not a static assemblage of members resisting reactions from the crane runway, but an interactive system. Lateral spacing of the building columns has to be related to the crane rail gauge and minimum clearances dictated by the crane manufacturer. Figure 10 shows the typical frame arrangement.

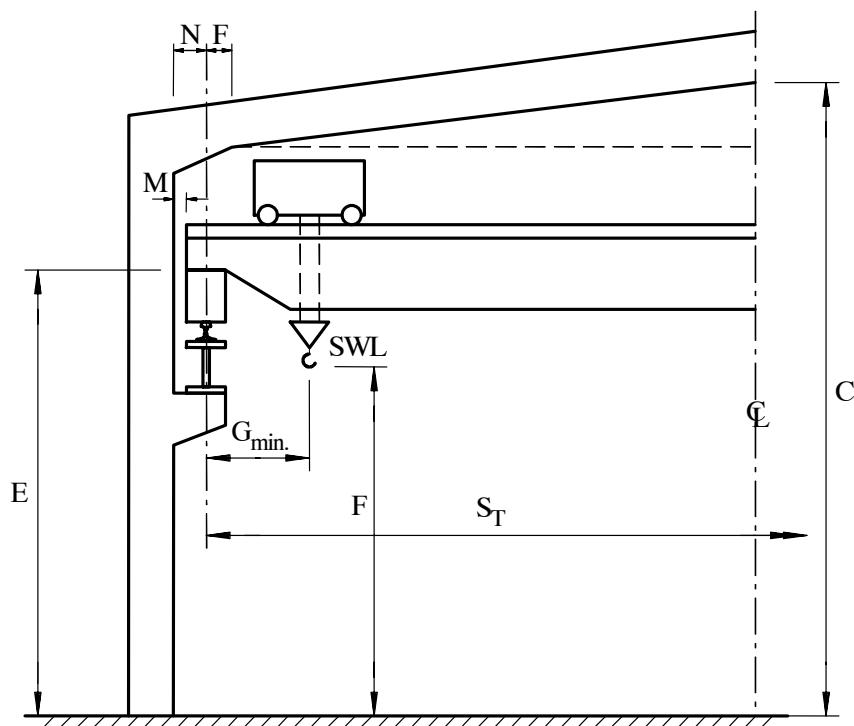
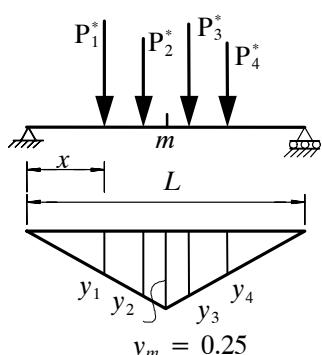
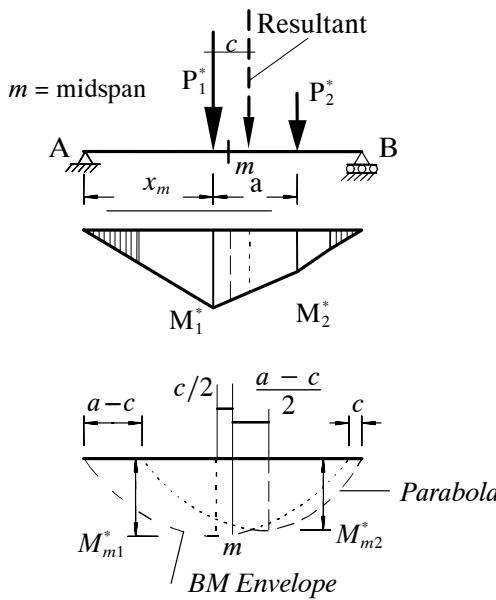


Fig 10. Frame / runway relation

Moving loads transmitted to the rails act simultaneously in three directions: vertical, lateral and longitudinal thus 3D analysis is more suited. Figure 11 illustrates the load effect diagrams. Global design should be carried out generally in accordance with the AS 4100 and AS 1418.18. The runway code allows the design to be alternatively based on the working stress method as specified in AS 3990. Most recent graduates would find the working stress method cumbersome, having been trained in the use of limit states design. This text only refers to limit states design method except for the serviceability checks.

5.2. Analysis for global loads

The global load effects include bending moments M_z and M_y at the critical section, axial loads and shear forces. The determination of global load effects is usually accomplished by moving the load train across the beam in such a location that maximum bending moment be obtained. The envelope of maximum bending moments and shears is often useful. The influence line method can be very useful when analysing continuous crane runways. The length of increments should be not more than 0.05L in order to minimise the computational error. Figure 11 illustrates the method. For manual calculations and only two wheel loads per side use can be made of Ref 36.



Influence line for midspan section

At the larger of the two loads, P_1

$$M_1^* = M_{\max}^* = (P_1^* + P_2^*) \frac{x_m^2}{L}$$

$$\text{where } x_m = 0.5 \left[L - \frac{P_2^* a}{(P_1^* + P_2^*)} \right]$$

Envelope curve of maximum bending moments at all points along the beam is obtained graphically as shown. The distance c to the resultant is

$$c = \frac{P_2^* a}{(P_1^* + P_2^*)}$$

$$M_{m2} = M_{m1} - P_2^* a$$

$$R_{Amax} = P_1 + P_2^* \frac{(L - a)}{L}$$

The Influence line for the bending moment at mid point m is constructed as shown.

The maximum ordinate for midspan BM is:

$$y_m = 0.25$$

The load train is positioned by trial and error until the maximum bending moment is obtained. For any distance x it is necessary to compute the ordinates

$$y_1, y_2 \dots$$

then the bending moment at m is

$$M_m^* = (P_1^* y_1 + P_2^* y_2 + P_3^* y_3 \dots) L$$

this is repeated for adjoining sections until the maximum value of M_m^* is determined.

Fig 11. Bending moment envelope and influence lines

Global design consists of verification of:

- Bending moment resistance, in vertical plane, inclusive off lateral torsional buckling
- Lateral bending moment resistance in horizontal plane
- Shear resistance
- Torsion resistance
- Resistance to axial loads combined with bending

Lateral torsional capacity shall be determined in accordance with AS 4100 - Steel Structures.

Capacity verification is required at the critical of cross sections: at midspan, over supports, cantilever springing, change of girder depth and for each relevant load combination.

Lateral load pattern is often different from the vertical load pattern as can be seen from Figure 12, and thus it is necessary to consider all loads. Where computer analysis is used it is convenient to combine the vertical and horizontal load in the same load train to obtain the reliable maximum BMs and shears and being weary of wheels which lay off span.

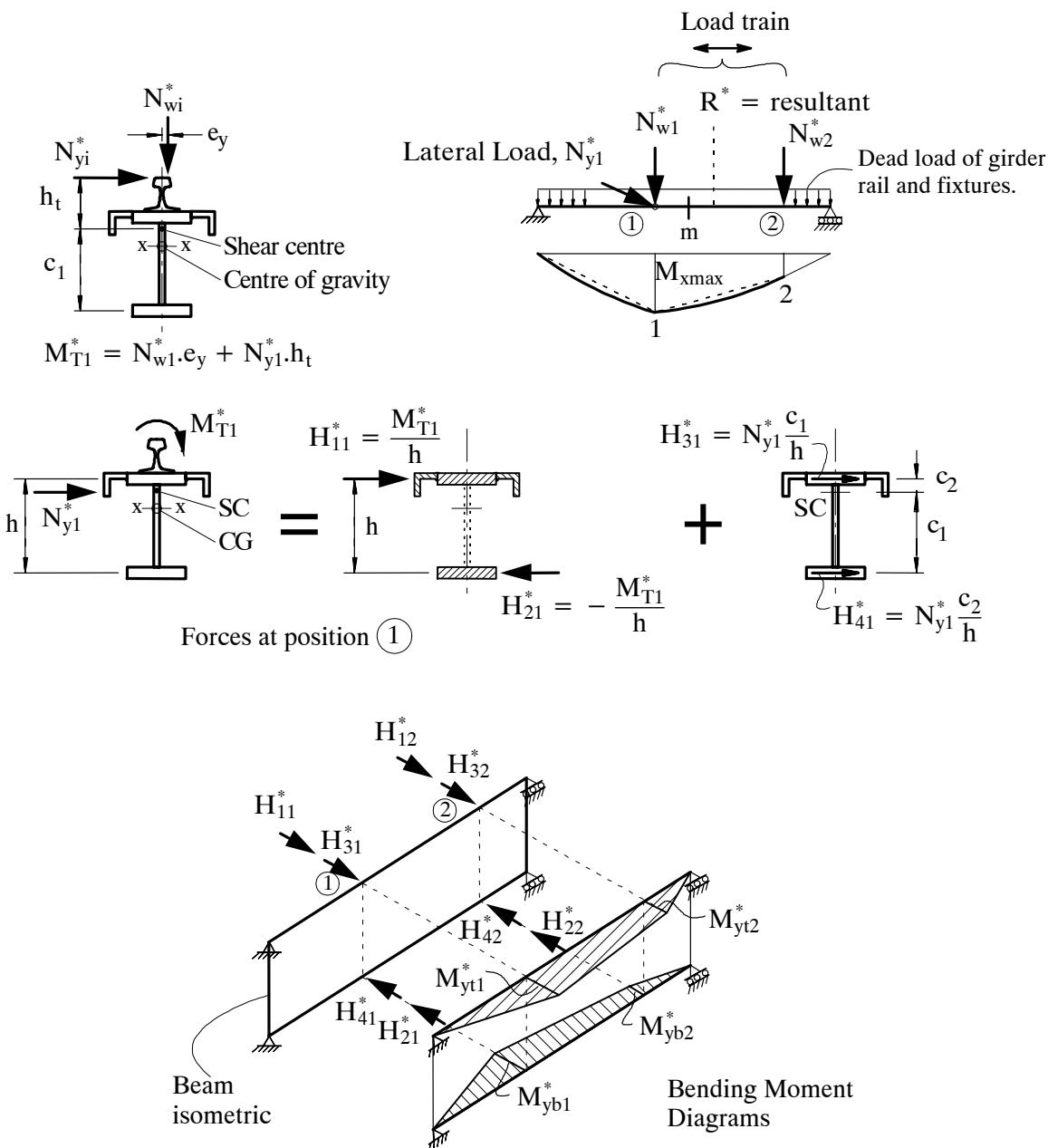


Fig 12. Global analysis for vertical and torsional loads



Crane Runway Girders

Limit States Design

Second Edition 2003



AUSTRALIAN STEEL INSTITUTE
(ABN)/ACN (94) 000 973 839

Branko Gorenc

Contents

1.	Introduction	1
2.	Runway & Crane System	2
2.1.	Crane types	3
2.2.	Crane runway girders	5
2.3.	Monorail beams	7
2.4.	Building columns and frames	8
3.	Classification of Cranes and Runways	9
3.1.	Reason for crane classification	9
3.2.	Utilisation Class – Global design	9
3.3.	Local Utilization class	10
3.4.	Multiple Cranes	10
3.5.	Structural Class v/s Group Class	11
3.6.	Duty Classification	11
4.	Crane Loads	12
4.1.	Load determination	12
4.2.	Load combinations	12
4.3.	Dynamic factors	14
4.4.	Long travel acceleration forces	14
4.5.	Wind on crane and hoisted load	15
4.6.	Buffer impact	16
4.7.	Oblique travelling	16
4.8.	Approximate load determination	17
5.	Structural Analysis	19
5.1.	Global load effects	19
5.2.	Analysis for global loads	19
5.3.	Curved monorail beams	22
5.4.	Girder cross section	22
6.	Design Procedure	24
6.1.	Design for strength	24
6.2.	Torsion	25
6.3.	Torsion Capacity by rigorous method	25
6.4.	Lateral stability of the runway girder	26
6.5.	Box Sections	26
6.6.	Design for fatigue resistance	27
6.7.	Local load effects in the top flange region	27
6.8.	Web stiffeners	33
6.9.	Lateral restraints at columns	34
6.10.	End stops	35
6.11.	Monorail beams	36

7. Design for Fatigue Resistance	40
7.1. General	40
7.2. Stress analysis	40
7.3. Number of stress cycles	41
7.4. Fatigue Verification by AS 4100	42
8. Deflection Limits	43
9. Detail Design	45
9.1. Detailing practices	45
9.2. Bolted connections	45
9.3. Welded joints	45
9.4. Splices in simply supported runways	46
9.5. Avoidance of lamellar tearing	46
9.6. Web stiffeners	47
9.7. End bearing stiffeners and bearing details	48
9.8. Crane columns and corbels	50
9.9. Longitudinal Bracing	51
10. Rails and Accessories	52
10.1. Rail splices and expansion joints	52
10.2. Rail fixings	53
10.3. Resilient bedding strips	54
10.4. Painting	54
11. Materials, Fabrication, Workmanship and Tolerances	55
11.1. Materials	55
11.2. Workmanship	55
11.3. Welding top hat sections	56
11.4. Tolerances	56
12. Inspection and Maintenance	57
13. Numerical Example	58
14. Glossary	67
15. References	69

List of Figures

Fig 1.	Types of overhead running cranes	3
Fig 2.	Types of crane drives	4
Fig 3.	Runway Static System	6
Fig 4.	Monorail beam and cranes	7
Fig 5.	Relation between building frame and the runway	8
Fig 6.	Inertial forces	15
Fig 7.	Buffers and Buffer impact	16
Fig 8.	Oblique travel forces	17
Fig 9.	Crane wheel loads	18
Fig 10.	Frame / runway relation	19
Fig 11.	Bending moment envelope and influence lines	20
Fig 12.	Global analysis for vertical and torsional loads	21
Fig 13.	Curved monorail beam	22
Fig 14.	Types of cross section	23
Fig 15.	'Top Hat' (a) and lipped sections (b)	23
Fig 16.	Localized effects in the top flange area	27
Fig 17.	Web crushing (AS4100 method)	29
Fig 18.	Buckling of the web panel due to patch load acting in the plane of the web (AS 4100 method)	30
Fig 19.	Transverse bending of web due to torque	31
Fig 20.	Transverse bending of top flange	32
Fig 21.	Elastomeric strips reduce transverse bending of flange	33
Fig 22.	Web stiffeners	34
Fig 23.	Lateral movement and rotation at girder bearing	35
Fig 24.	Forces on end stops	36
Fig 25.	Monorail bottom flange stresses	37
Fig 26.	Comparison of Becker(15) vs BHP plots for Cz under the wheel load	38
Fig 27.	Stress range vs number of stress cycles for normal stress and shear stresses (excerpt from AS4100)	42
Fig 28.	Deflection limits	44
Fig 29.	Rail meandering in practice	44
Fig 30.	Bolted intermediate web stiffeners	45
Fig 31.	Welded girder splices	46
Fig 32.	Web stiffener details	47
Fig 33.	End bearing stiffeners	48
Fig 34.	Bearings	49
Fig 35.	Unsatisfactory bearing details	49
Fig 36.	Types of supporting columns	50
Fig 37.	Longitudinal Expansion due to temperature and bracing of crane columns	51
Fig 38.	More bearings and crane rail splice details	53
Fig 39.	Common rail fixings	54
Fig 40.	Soft bedding of rails	54
Fig 41.	Welding access to 'top hat' welds	56
Fig 42.	Applied Loads	58
Fig 43.	Section and Girder Dimensions	58
Fig 44.	Forces from trolley acceleration	59