



TABLE 10.2-2

GAUGE LINES FOR UNIVERSAL SECTIONS

Section	Flange s _{gf}				Web s _{gw}							
Section	M20		M24		M20			M24				
UNIVERSAL BEAMS 610UB 530UB 460UB 410UB 360UB,310UB 310UB32.0	140 140 90 90 90 70	90 90 140 70 70	140 140 90 90 90 b	90 90	140 140 90 90 90 90	90 90 70 70 70 70	70 70 140 140 140 140	140 140 90 90 90 90	90 90 70 70 70 70	70 70 140 140 140 140		
250UB 250UB25.7 200UB 200UB18.2 180UB 150UB	70 70* 70 60* 50**	90	b b b b		70 70 70 70 70 70 60 *	90 90 90 90	140	70 70 70 70 70 70 b	90 90 90			
UNIVERSAL COLUMNS 310UC 250UC 200UC 150UC 100UC	140 140 140 90 60*	90 90 90 70	140 140 140 90 b	90 90 90	90 90 90 60 *	70 70 70	140 140	90 90 90 b	70 70 70	140		
Preference	1	2	1	2	1	2	3	1	2	3		

- * Gauge listed are for M16 bolts. ** Gauge listed are for M12 bolts.
- b indicates that the flange or web will not accommodate this size of bolt.
- c indicates that the flange or web will not accommodate two lines of bolts with a gauge of 50mm or more for M12 and larger bolts.

The above gauge lines are "ideal" gauge lines suitable for general use in member details. Specific connections require other gauge lines to suit the detailing of the connection - see pages 10-10 to 10-15.

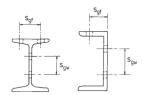
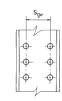


TABLE 10.2-3 **GAUGE LINES FOR TAPER FLANGE BEAMS AND PARALLEL FLANGE CHANNELS**



Section	Flange s _{gf}			Web s _{gw}								
Conton	M16	M20	M24	M16			M20			M24		
TAPER FLANGE BEAMS 125TFB 100TFB	b,b1 b,b1	b b	b	50 c			50 c			C		
PARALLEL FLANGE CHANNELS												
380PFC 300PFC 250PFC 230PFC 200PFC 180PFC 150PFC 125PFC 100PFC 75PFC	55 55 55 45 45 45 45 35 30 b,b1	55 55 55 45 45 45 45 35 b	55 55 55 45 45 45 45 b	140 140 140 140 90 70 50 c	90 90 90 90 70	70 70 70 70 70	140 140 140 90 90 70 50 c	90 90 90 70 70	70 70 70	140 140 140 90 90 c c c	90 90 90 70 70	70 70 70
Preference	1	1	1	1	2	3	1	2	3	1	2	3

Notes: b - indicates that the flange will not acommodate this size of bolt.

- b1 indicates that the flange will not accomodate M12 bolts.
- $c-indicates \ that \ the \ web \ will \ not \ accommodate \ two \ lines \ of \ bolts \ with \ a \ gauge \ of \ 50mm \ or \ more.$
- All Dimensions are in mm.