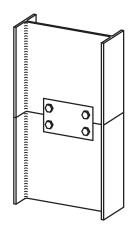
#### 9.1 Description of connection



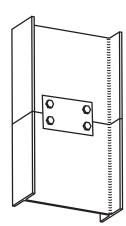


FIGURE 48 FULLY WELDED SPLICE

The fully welded splice to an I-section comprises:

- full penetration butt welded flanges;
- either complete penetration butt welded web or incomplete penetration butt welded web or fillet welded doubler plates to web.

Web cover plates are generally grade 250 plate and may be of a variety of depths.

Erection plates may be used to align the splice for site welding (as shown in Figure 48).

Fully welded splices may be shop welded or field welded.





# Design capacity tables for structural steel Volume 4: Rigid connections—Open sections

by

## T.J. Hogan

contributing author

N. van der Kreek

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# Design capacity tables for structural steel Volume 4: Rigid connections—Open sections

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## **CONTENTS**

		Р	age				Page
List of figures			iv		5.5	Design capacity tables	50
List of tables			٧		5.6	Four bolt unstiffened end plate-	_
Preface			vii			Design capacity tables	51
About the author			viii		5.7	Four bolt stiffened end plate—	
About the contributing author			viii			Design capacity tables	53
Acknowledgements			ix		5.8	Six bolt unstiffened end plate—	
, toknowioagomento					Design capacity tables	55	
1	CONCEPT OF DESIGN GUIDES		1		5.9	Eight bolt stiffened end plate—	
	1.1	Background	1			Design capacity tables	57
	1.2	Preliminary considerations	2			=g.,p,	
	1.3	Included connections	3	6	BOL	TED END PLATE TO COLUMN	
					MON	MENT CONNECTION	58
2	GEO	METRICAL DETAILS	9		6.1	Description of connection	58
	2.1	Standard parameters	9		6.2	Typical detailing of connection	61
	2.2	Connection components—			6.3	Calculation of design actions	66
		Bolted moment end plate	10		6.4	Recommended design model—	
	2.3	Connection components—				Summary of design checks	67
		Column stiffeners	12		6.5	Design capacity tables	68
	2.4	Bolt gauges to columns for bolted			6.6	Four bolt unstiffened end plate	69
		moment end plate connection	15		6.7	Four bolt stiffened end plate	73
	2.5	Flange cover plates for splices	16		6.8	Six bolt unstiffened end plate	75
	2.6	Bolting layout to webs for bolted			6.9	Eight bolt stiffened end plate	77
		web splices	20			3	
	2.7	Web cover plate components for		7	BOL	TED COVER PLATE SPLICE	78
		bolted splices	22		7.1	Description of connection	78
					7.2	Typical detailing of connection	79
3		IGN BASIS	. 23		7.3	Calculation of design actions	82
	3.1	Design models	23		7.4	Recommended design model—	
	3.2	Minimum design actions on				Summary of design checks	83
		connections	24		7.5	Design capacity tables	84
4	WEL	DED BEAM TO COLUMN MOMENT	-	8	BOI	TED/WELDED COVER PLATE	
	CONNECTION			O		ICE	90
	4.1	Description of connection	28		8.1	Description of connection	90
	4.2	Typical detailing of connection	31		8.2	Typical detailing of connection	91
	4.3	Calculation of design actions	33		8.3	Calculation of design actions	94
	4.4	Recommended Design Model—			8.4	Recommended design model—	0.
		Summary of design checks	34		0	Summary of design checks	95
	4.5	Design capacity tables	35		8.5	Design capacity tables	96
	4.6	Configuration A—Full penetration			0.0	Doorgin capacity tables	00
		butt welds to flanges and webs	36	9	FUL	LY WELDED SPLICE	102
	4.7	Configuration B—Fillet welds			9.1	Description of connection	102
		required to develop section			9.2	Typical detailing of connection	103
		moment capacity	38		9.3	Calculation of design actions	105
	4.8	Configuration C—Fillet welds to			9.4	Recommended design model—	
		flanges and web	40			Summary of design checks	106
		-			9.5	Design capacity tables	107
5		TED MOMENT END PLATE BEAM					
	SPLICE CONNECTION		. 42	10	REF	ERENCES	110
	•		42	۸۵	PPEN	IDIX	
	5.2	Typical detailing of connection	44	ΛΙ	A	Rigid connections DCTs, V4	
	5.3	Calculation of design actions	48		/1	comment form	111
	5.4	Recommended design model—					111
		Summary of design checks	49				





## LIST OF FIGURES

	Pa	ge		Pa	age
Figure 1	Typical detailing for unstiffened variations of extended bolted moment end plate	4	-	Shims used between end plates Clearance required for tensioning bolts	
Figure 2	Typical welded beam to column	-	Figure 27	Design actions at connection	
Figure 3	moment connection	. 4		Bolted end plate to column moment connections	
	unstiffened bolted end plate to column connection	. 5	Figure 29	Forms of extended end plate connection	
Figure 4	Typical detailing of bolted cover plate splice	. 6	Figure 30	Possible configurations of the bolted moment end plate	
Figure 5	Typical detailing of bolted/welded cover plate splice	7		beam to column connection	.60
Figure 6	Typical detailing of welded splice		Figure 31	Typical detailing for 4 bolt	
Figure 7	Bolting layouts for M24 bolts in	. 0		unstiffened bolted end plate to column connection	.61
Figure 8	bolted moment endplate	11	Figure 32	Typical detailing for haunched rafter to column bolted end	
	bolted moment endplate	11		plate connection	.62
Figure 9	Transverse stiffener arrangement	12	Figure 33	Removal of column flange with thicker plate inserted	.62
_	Geometry of flange splice plates	16	-	Column doubler plate types	.63
-	Web splice bolting layout M20 bolts	20	Figure 35	Shims used between end plate and column flange	.64
_	Web splice bolting layout M24 bolts		-	Clearance required for tensioning bolts	.65
	Web cover plate components	22	Figure 37	Design actions on beam at column	66
rigure 14	Typical welded beam to column moment connection	28	Figure 38	Bolted cover plate splice	
Figure 15	Alternative arrangements for	20	_	Typical detailing in flexural	. 7 0
90.0 .0	welded beam to column		ga. 0 00	member	.79
	connections	29	Figure 40	Typical detailing in column/	
Figure 16	Arrangement with shop welded	20		beam-column	.80
Figure 17	beams and column splices Possible configurations of the	29	Figure 41	Typical detailing in tension member	gΛ
i iguie i <i>i</i>	welded moment beam to		Figure 42	Design actions at splice	
	column connection	30	-	Bolted/welded cover plate	.02
Figure 18	Stub girder connection, fully		i iguio io	splice	.90
	shop welded beam stub, beam spliced on site	31	Figure 44	Typical detailing in flexural	0.4
Figure 19	Field welded moment		Eiguro 45	member	.91
	connection—including		rigure 45	Typical detailing in column/ beam column	92
	erection cleat	31	Figure 46	Typical detailing in tension	.02
Figure 20	Design actions on beam	22		member	.92
Eiguro 21	at column  Bolted moment end plate beam	33	Figure 47	Design actions at splice	.94
rigule 21	splice connection	42	Figure 48	Fully welded splice1	02
Figure 22	Forms of extended bolted		Figure 49	Typical detailing of welded splice1	103
Eigura 22	end plate connection	43	Figure 50	Use of backing strips1	
rigure 23	Typical detailing for unstiffened variations of extended bolted		_	Preferred splice location in	
	moment end plate	44	-	column1	04
Figure 24	Typical detailing for stiffened variations of extended bolted		Figure 52	Design actions at splice1	05
	moment end plate	45			





## LIST OF TABLES

	Page		Page
Table 1	Connection components bolted moment end plate 10	Table 20	Universal beams grade 300 design moment capacity of
Table 2	Stiffener material design strengths 12		welded connection with flange welds and web welds41
Table 3	Flat bar components as stiffeners 13	Table 21	Design moment capacity of connection $\phi M_{\text{conn}}$ four bolt
Table 4	Flat bar width/column combinations suited to stiffening 14		unstiffened end plate M24 bolts welded beam/universal beam sections > 300 mm deep51
Table 5	Plate width/column combinations suited to stiffening 14	Table 22	Design moment capacity of connection $\phi M_{\text{conn}}$ four bolt
Table 6	Suitable bolt gauges for column section flanges		unstiffened end plate M20 bolts universal beam sections
Table 7	Flange cover plate width/ thickness combinations for one plate bolted cover plate splice 17	Table 23	> 200 mm deep52 Design moment capacity of connection $\phi M_{\text{conn}}$ four bolt
Table 8	Flange cover plate width/ thickness combinations for one plate bolted/welded cover plate splice		stiffened end plate M24 bolts welded beam/universal beam sections > 300 mm deep53
Table 9	Flange cover plate width/ thickness combinations for three plate bolted cover plate splice 18	Table 24	Design moment capacity of connection $\phi M_{\text{conn}}$ four bolt stiffened end plate M20 bolts universal beam sections
Table 10	Flange cover plate width/ thickness combinations for three plate bolted/welded cover plate splice	Table 25	> 200 mm deep54  Design moment capacity of connection $\phi M_{\text{conn}}$ six bolt unstiffened end plate M24 bolts
Table 11 Table 12	Values of $n_{\text{max}}$ in web splice 20		welded beam/universal beam sections > 450 mm deep55
Table 13	Values of $n_{\text{max}}$ in web splice	Table 26	Design moment capacity of connection $\phi M_{\text{conn}}$ six bolt unstiffened end plate M20 bolts
Table 14	Welded beams, Grade 300 design section moment and	Table 27	universal beam sections > 350 mm deep56
Table 15	web capacities	Grade 300 connection $\phi M_{cc}$ stiffened end pla 8.8/TB category	connection $\phi M_{\text{conn}}$ eight bolt stiffened end plate M24 bolts 8.8/TB category threads
Table 16	Welded beams Grade 300 design section moment and web capacities		excluded from shear plane welded beam and universal beam sections > 520 mm deep57
Table 17	Universal beams Grade 300 weld configurations to achieve design section moment capacity $\phi M_s$	Table 28	connection $\phi M_{\rm conn}$ four bolt unstiffened end plate M24 bolts unhaunched welded beam/universal beam
Table 18	Welded beams Grade 300 weld configurations to achieve design section moment capacity $\phi M_s$ 39	Table 29	sections > 300 mm deep69  Design moment capacity of
Table 19	Universal beams Grade 300 design moment capacity of welded connection with flange welds and web welds		connection $\phi M_{\text{conn}}$ four bolt unstiffened end plate M20 bolts unhaunched universal beam sections > 200 mm deep70





Page Page

Table 30	Design moment capacity of connection $\phi M_{\text{conn}}$ four bolt unstiffened end plate M24 bolts haunched universal beam	Table 40	Design moment capacity of bolted three cover plate splice 700WB/800WB welded beam sections M24 bolts88
Table 31	sections > 300 mm deep	Table 41	Design moment capacity of bolted three cover plate splice 900WB/1000WB welded beam sections M24 bolts89
Table 32	haunched universal beam sections > 200 mm deep	Table 42	Design moment capacity of bolted/welded single cover plate splice universal beam sections
. 4516 62	connection $\phi M_{\text{conn}}$ four bolt stiffened end plate M24 bolts unhaunched welded beam/universal	T.I. 40	< 400 deep M20 bolts, 6 fillets to flange plates, 5 fillets to web plates97
Table 33	beam sections > 300 mm deep 73  Design moment capacity of connection $\phi M_{\text{conn}}$ four bolt stiffened end plate M20 bolts unhaunched universal beam sections > 200 mm deep 74	Table 43	Design moment capacity of bolted/welded single cover plate splice universal beam sections > 400 deep M24 bolts, 8 or 6 fillets to flange plates, 5 fillets to web plates98
Table 34	Design moment capacity of connection $\phi M_{\text{conn}}$ six bolt unstiffened end plate M24 bolts unhaunched welded beam/universal beam sections > 450 mm deep	Table 44	Design moment capacity of bolted/welded three cover plate splice universal column sections M24 bolts, 6/8 fillets to flange plates and web plates and 6 fillets to web plates99
Table 35	Design moment capacity of connection $\phi M_{\text{conn}}$ six bolt unstiffened end plate M20 bolts unhaunched universal beam sections > 350 mm deep	Table 45	Design moment capacity of bolted three cover plate splice 700WB/800WB welded beam sections M24 bolts, 6/8 fillets to flange plates and 5 fillets to web plates
Table 36	Design moment capacity of connection $\phi M_{\text{conn}}$ eight bolt stiffened end plate M24 bolts unhaunched welded beam and universal beam sections > 520 mm deep	Table 46	Design moment capacity of bolted/welded three cover plate splice 900WB/1000WB welded beam sections M24 bolts, 8 or 6 fillets to flange plates and 6 fillets to web plates101
Table 37	Design moment capacity of bolted single cover plate splice universal beam sections < 400 deep M20 bolts	Table 47	
Table 38	Design moment capacity of bolted single cover plate splice universal beam sections > 400	Table 48	Welded beams Grade 300 design section moment and shear capacities108
Table 39	deep M24 bolts	Table 49	Universal columns/welded columns grade 300 design section moment and shear capacities



