## 1. Introduction

Overhead travelling cranes and monorail hoists play a crucial role in the materials handling system. Crane runway girder and monorail beams are an integral part of the materials handling system and as such they must perform reliably and with minimum of down time. Serviceability and zero fatigue design are the two aspects requiring special attention.

The structural engineers responsible for the overall building frame design quite often also design crane runway girders. The procedure for designing heavy steel girders in building frameworks is similar, in most aspects, to the design of runway girders but the designer should be aware of additional design considerations specific to the crane operation and runway performance. Of main interest is the structural /mechanical interface between the crane itself and the runway The designer's aim should be is to ensure adequately long maintenance service life of runway girders, their adequate rigidity and smooth running of the crane.

Since the publication of DIN Standard 4132 in 1981 and Crane Runway Girders by B E Gorenc in1983 there has been a renewed interest in design of these mundane but important structures. Several publications appeared worldwide (Rowswell, ref. 72, IIW Report 1990, ref 51, Woolcock et al, ref. 88).

In response to a growing need for guidance on design of crane runway systems, the Standards Association of Australia has issued an Australian Standard for Crane Runways and Monorails, AS 1418.18 published in 2001. The author is not aware of any other overseas standard bodies that have published a comprehensive runway–specific standard. The standard covers both the working design and limit states design options.

This text, based generally on the standard and the rich literature on the subject, gives guidance, references and comment on various aspects of detail design and procedures to supplement the standard. Limit states design procedures are adhered to in this text because structural design is carried out in accordance with AS 4100.



# **Crane Runway Girders**

## **Limit States Design**

Second Edition 2003



**Branko Gorenc** 



#### CRANE RUNWAY GIRDERS LIMIT STATES DESIGN

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### **Contents**

1. Intr	oduction	1
2. Rui	nway & Crane System	2
2.1.	Crane types	3
2.2.	Crane runway girders	5
2.3.	Monorail beams	7
2.4.	Building columns and frames	8
3. Classification of Cranes and Runways		9
3.1.	Reason for crane classification	9
3.2.	Utilisation Class – Global design	9
3.3.	Local Utilization class	10
3.4.	Multiple Cranes	10
3.5.	Structural Class v/s Group Class	11
3.6.	Duty Classification	11
	•	
4. Cra	ne Loads	12
4.1.	Load determination	12
4.2.	Load combinations	12
4.3.	Dynamic factors	14
4.4.	Long travel acceleration forces	14
4.5.	Wind on crane and hoisted load	15
4.6.	Buffer impact	16
4.7.	Oblique travelling	16
4.8.	Approximate load determination	17
5. Str	uctural Analysis	19
5.1.	Global load effects	19
5.2.	Analysis for global loads	19
5.3.	Curved monorail beams	22
5.4.	Girder cross section	22
6. Des	sign Procedure	24
6.1.	Design for strength	24
6.2.	Torsion	25
6.3.	Torsion Capacity by rigorous method	25 25
6.4.	Lateral stability of the runway girder	26
6.5.	Box Sections	26
6.6.	Design for fatigue resistance	27
6.7.		27
6.8.	Local load effects in the top flange region	33
6.9.	Lateral restraints at columns	34
	End stops	35
o.11.	Monorail beams	36

7. Design for Fatigue Resistance	40
7.1. General	40 40 41 42
8. Deflection Limits	43
9. Detail Design	45
9.1. Detailing practices 9.2. Bolted connections 9.3. Welded joints 9.4. Splices in simply supported runways 9.5. Avoidance of lamellar tearing 9.6. Web stiffeners 9.7. End bearing stiffeners and bearing details 9.8. Crane columns and corbels 9.9. Longitudinal Bracing	45 45 46 46 47 48 50 51
10. Rails and Accessories	
10.1. Rail splices and expansion joints      10.2. Rail fixings      10.3. Resilient bedding strips      10.4. Painting	52 53 54 54
11. Materials, Fabrication, Workmanship and Tolerances	55
11.1. Materials 11.2. Workmanship 11.3. Welding top hat sections 11.4. Tolerances	55 55 56 56
12. Inspection and Maintenance	57
13. Numerical Example	58
14. Glossary	67
15. References	69

## **List of Figures**

Fig 1.	Types of overhead running cranes	3
Fig 2.	Types of crane drives	4
Fig 3.	Runway Static System	6
Fig 4.	Monorail beam and cranes	7
Fig 5.	Relation between building frame and the runway	8
Fig 6.	Inertial forces	15
Fig 7.	Buffers and Buffer impact	16
Fig 8.	Oblique travel forces	17
Fig 9.	Crane wheel loads	18
Fig 10.	Frame / runway relation	19
Fig 11.	Bending moment envelope and influence lines	20
Fig 12.	Global analysis for vertical and torsional loads	21
Fig 13.	Curved monorail beam	22
Fig 14.	Types of cross section	23
Fig 15.	'Top Hat' (a) and lipped sections (b)	23
Fig 16.	Localized effects in the top flange area	27
Fig 17.	Web crushing (AS4100 method)	29
Fig 18.	Buckling of the web panel due to patch load	
	acting in the plane of the web (AS 4100 method)	30
Fig 19.	Transverse bending of web due to torque	31
Fig 20.	Transverse bending of top flange	32
Fig 21.	Elastomeric strips reduce transverse bending of flange	33
Fig 22.	Web stiffeners	34
Fig 23.	Lateral movement and rotation at girder bearing	35
Fig 24.	Forces on end stops	36
Fig 25.	Monorail bottom flange stresses	37
Fig 26.	Comparison of Becker(15) vs BHP plots for Cz under the wheel load	38
Fig 27.	Stress range vs number of stress cycles for normal stress and shear stresses (excerpt from AS4100)	42
Fig 28.	Deflection limits	44
Fig 29.	Rail meandering in practice	44
Fig 30.	Bolted intermediate web stiffeners	45
Fig 31.	Welded girder splices	46
Fig 32.	Web stiffener details	47
Fig 33.	End bearing stiffeners	48
Fig 34.	Bearings	49
Fig 35.	Unsatisfactory bearing details	49
Fig 36.	Types of supporting columns	50
Fig 37.	Longitudinal Expansion due to temperature and bracing of crane columns	51
Fig 38.	More bearings and crane rail splice details	53
Fig 39.	Common rail fixings	54
Fig 40.	Soft bedding of rails	54
Fig 41.	Welding access to 'top hat' welds	56
Fig 42.	Applied Loads	58
Fig 43.	Section and Girder Dimensions	58
Fig 44.	Forces from trolley acceleration	59