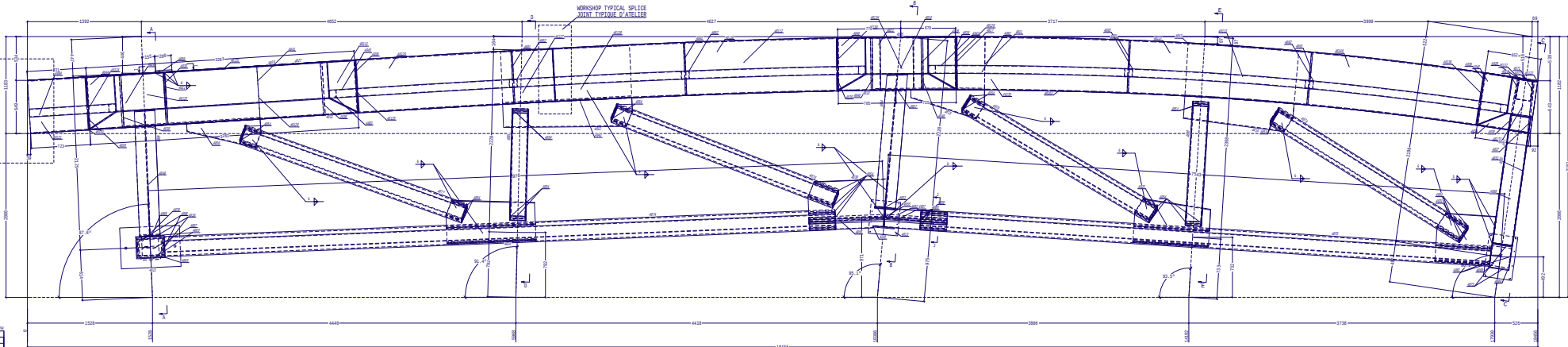
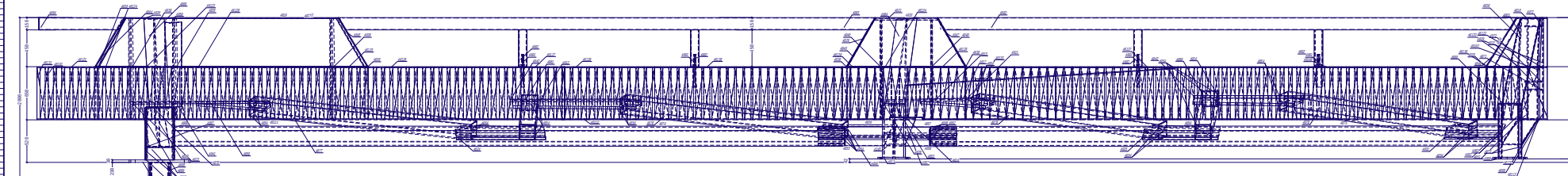


TYPICAL SPLICE LIEGE
JOINT TYPIQUE LIEGE
WITH BRIDGE STOPS

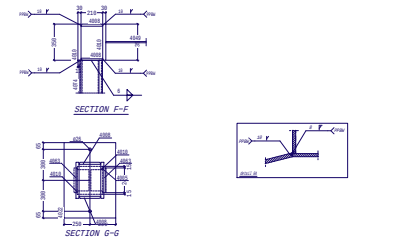
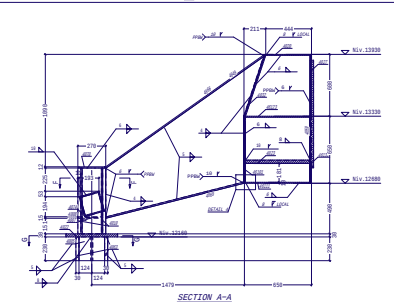
WORKSHOP TYPICAL SPLICE
JOINT TYPIQUE PATELIER



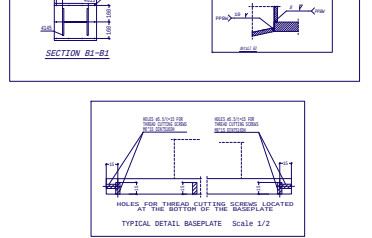
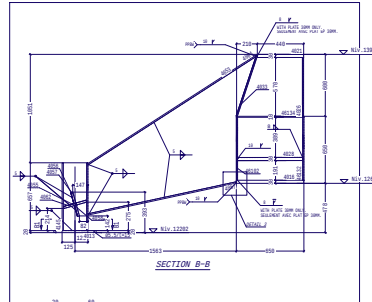
top view



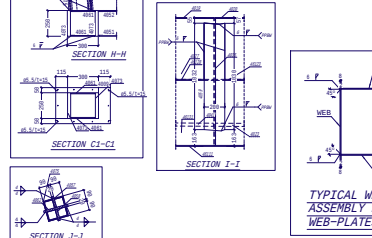
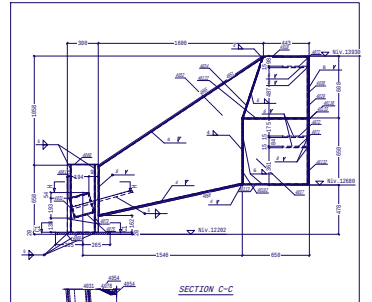
front view



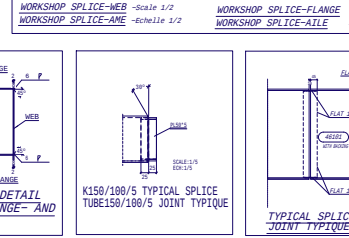
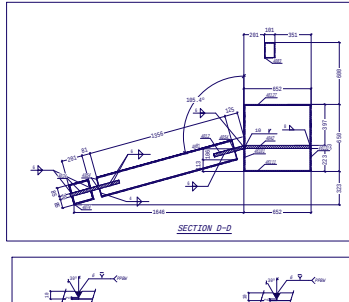
SECTION G-G



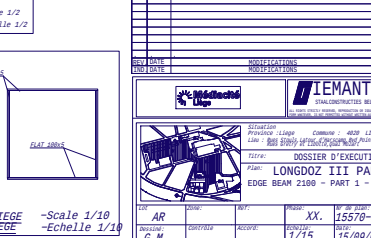
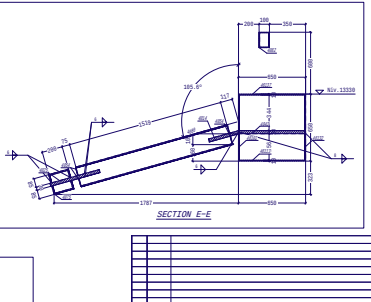
SECTION I-I



SECTION K-K



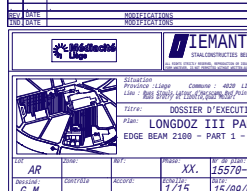
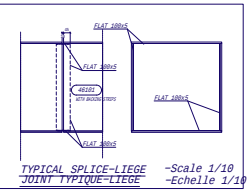
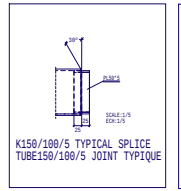
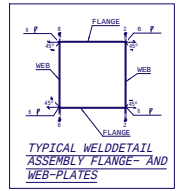
SECTION F-F



SECTION I-I

WORKSHOP SPLICE-WEB -Scale 1/2
WORKSHOP SPLICE-ANE -echelle 1/2

WORKSHOP SPLICE-FLANGE -Scale 1/2
WORKSHOP SPLICE-AILE -echelle 1/2



Scale 1/10
Echelle 1/10

** Bill of material for 3 Workshop D05_46181 total 3 x

ITEM	DESCRIPTION	QTY	UNIT	REMARKS
001	PLATE	1	m²	PLATE 150x150x10
002	PLATE	1	m²	PLATE 150x150x10
003	PLATE	1	m²	PLATE 150x150x10
004	PLATE	1	m²	PLATE 150x150x10
005	PLATE	1	m²	PLATE 150x150x10
006	PLATE	1	m²	PLATE 150x150x10
007	PLATE	1	m²	PLATE 150x150x10
008	PLATE	1	m²	PLATE 150x150x10
009	PLATE	1	m²	PLATE 150x150x10
010	PLATE	1	m²	PLATE 150x150x10
011	PLATE	1	m²	PLATE 150x150x10
012	PLATE	1	m²	PLATE 150x150x10
013	PLATE	1	m²	PLATE 150x150x10
014	PLATE	1	m²	PLATE 150x150x10
015	PLATE	1	m²	PLATE 150x150x10
016	PLATE	1	m²	PLATE 150x150x10
017	PLATE	1	m²	PLATE 150x150x10
018	PLATE	1	m²	PLATE 150x150x10
019	PLATE	1	m²	PLATE 150x150x10
020	PLATE	1	m²	PLATE 150x150x10
021	PLATE	1	m²	PLATE 150x150x10
022	PLATE	1	m²	PLATE 150x150x10
023	PLATE	1	m²	PLATE 150x150x10
024	PLATE	1	m²	PLATE 150x150x10
025	PLATE	1	m²	PLATE 150x150x10
026	PLATE	1	m²	PLATE 150x150x10
027	PLATE	1	m²	PLATE 150x150x10
028	PLATE	1	m²	PLATE 150x150x10
029	PLATE	1	m²	PLATE 150x150x10
030	PLATE	1	m²	PLATE 150x150x10
031	PLATE	1	m²	PLATE 150x150x10
032	PLATE	1	m²	PLATE 150x150x10
033	PLATE	1	m²	PLATE 150x150x10
034	PLATE	1	m²	PLATE 150x150x10
035	PLATE	1	m²	PLATE 150x150x10
036	PLATE	1	m²	PLATE 150x150x10
037	PLATE	1	m²	PLATE 150x150x10
038	PLATE	1	m²	PLATE 150x150x10
039	PLATE	1	m²	PLATE 150x150x10
040	PLATE	1	m²	PLATE 150x150x10
041	PLATE	1	m²	PLATE 150x150x10
042	PLATE	1	m²	PLATE 150x150x10
043	PLATE	1	m²	PLATE 150x150x10
044	PLATE	1	m²	PLATE 150x150x10
045	PLATE	1	m²	PLATE 150x150x10
046	PLATE	1	m²	PLATE 150x150x10
047	PLATE	1	m²	PLATE 150x150x10
048	PLATE	1	m²	PLATE 150x150x10
049	PLATE	1	m²	PLATE 150x150x10
050	PLATE	1	m²	PLATE 150x150x10
051	PLATE	1	m²	PLATE 150x150x10
052	PLATE	1	m²	PLATE 150x150x10
053	PLATE	1	m²	PLATE 150x150x10
054	PLATE	1	m²	PLATE 150x150x10
055	PLATE	1	m²	PLATE 150x150x10
056	PLATE	1	m²	PLATE 150x150x10
057	PLATE	1	m²	PLATE 150x150x10
058	PLATE	1	m²	PLATE 150x150x10
059	PLATE	1	m²	PLATE 150x150x10
060	PLATE	1	m²	PLATE 150x150x10
061	PLATE	1	m²	PLATE 150x150x10
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063	PLATE	1	m²	PLATE 150x150x10
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069	PLATE	1	m²	PLATE 150x150x10
070	PLATE	1	m²	PLATE 150x150x10
071	PLATE	1	m²	PLATE 150x150x10
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075	PLATE	1	m²	PLATE 150x150x10
076	PLATE	1	m²	PLATE 150x150x10
077	PLATE	1	m²	PLATE 150x150x10
078	PLATE	1	m²	PLATE 150x150x10
079	PLATE	1	m²	PLATE 150x150x10
080	PLATE	1	m²	PLATE 150x150x10
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083	PLATE	1	m²	PLATE 150x150x10
084	PLATE	1	m²	PLATE 150x150x10
085	PLATE	1	m²	PLATE 150x150x10
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089	PLATE	1	m²	PLATE 150x150x10
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091	PLATE	1	m²	PLATE 150x150x10
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095	PLATE	1	m²	PLATE 150x150x10
096	PLATE	1	m²	PLATE 150x150x10
097	PLATE	1	m²	PLATE 150x150x10
098	PLATE	1	m²	PLATE 150x150x10
099	PLATE	1	m²	PLATE 150x150x10
100	PLATE	1	m²	PLATE 150x150x10

Scale 1/10
Echelle 1/10

Scale 1/10
Echelle 1/10

Scale 1/10
Echelle 1/10

Scale 1/10
Echelle 1/10

Scale 1/10
Echelle 1/10

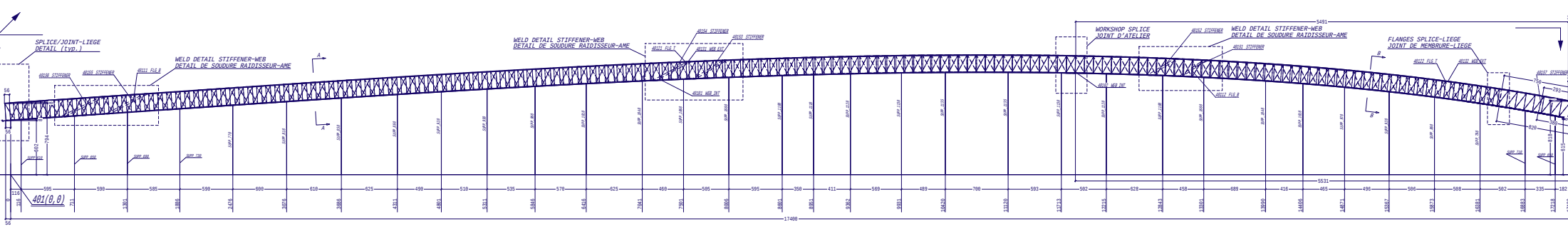
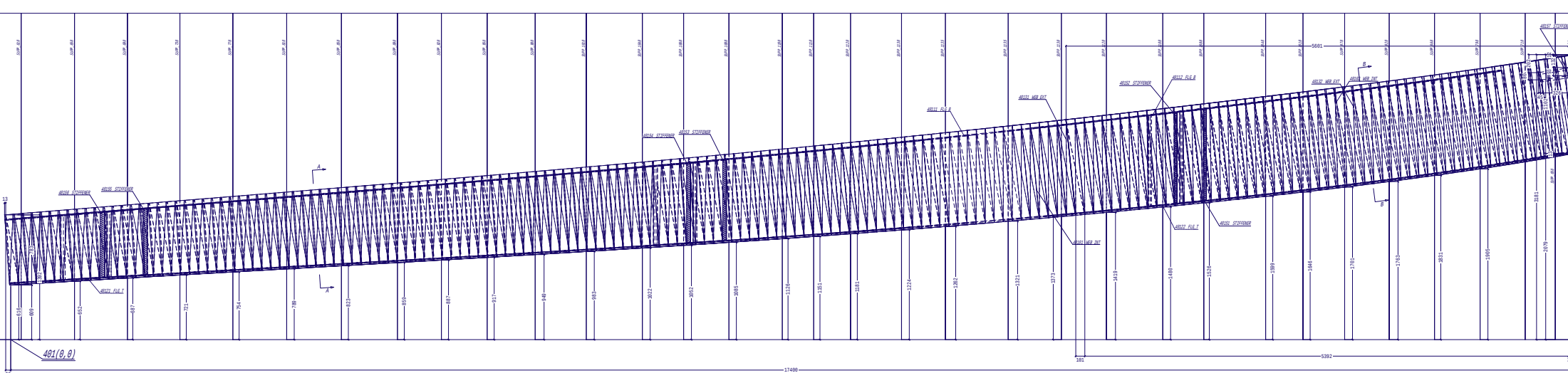
Scale 1/10
Echelle 1/10

Scale 1/10
Echelle 1/10

Scale 1/10
Echelle 1/10

Scale 1/10
Echelle 1/10

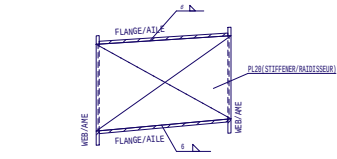
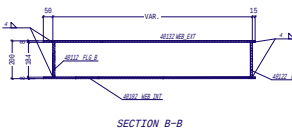
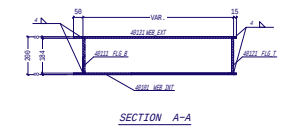
Scale 1/10
Echelle 1/10



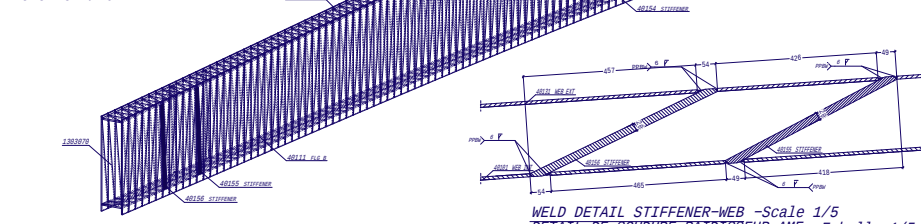
** bill of material for 1 Shipping Rep. 40101 total 1 X done

pos.	Designation	Qty	Profile	Quality	Length	Tr
40101	WEB INT	1	PL324P10	S355J2	11600	401
40102	WEB INT	1	PL127P10	S355J2	5712	401
40111	FLG B	1	PL442P10	S355J2	11893	401
40112	FLG B	1	PL417P10	S355J2	4880	401
40121	FLG T	1	PL408P10	S355J2	11600	401
40122	FLG T	1	PL361P10	S355J2	5880	401
40131	WEB EXT	1	PL310P10	S355J2	11600	401
40132	WEB EXT	1	PL118P10	S355J2	5687	401
40151	STIFFENER	1	PL340P10	S355J2	2440	401
40152	STIFFENER	1	PL301P10	S355J2	1042	401
40153	STIFFENER	1	PL402P10	S355J2	820	401
40154	STIFFENER	1	PL402P10	S355J2	912	401
40155	STIFFENER	1	PL302P10	S355J2	700	401
40156	STIFFENER	1	PL502P10	S355J2	750	401
40157	STIFFENER	1	PL301P10	S355J2	580	401

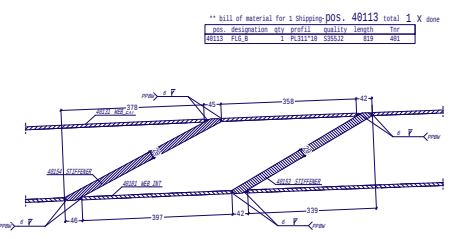
Shipping dimension (W x L x H): 3533 x 1344 x 17495



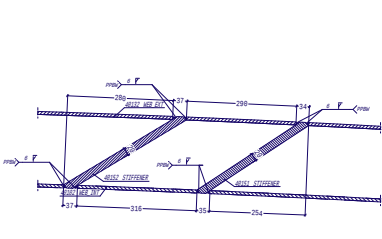
WELD DETAIL STIFFENER-FLANGE -Scale 1/10
DETAIL DE SOUDURE RAIDISSEUR-AILE -Echelle 1/10



WELD DETAIL STIFFENER-WEB -Scale 1/5
DETAIL DE SOUDURE RAIDISSEUR-AME -Echelle 1/5



WELD DETAIL STIFFENER-WEB -Scale 1/5
DETAIL DE SOUDURE RAIDISSEUR-AME -Echelle 1/5



WELD DETAIL STIFFENER-WEB -Scale 1/5
DETAIL DE SOUDURE RAIDISSEUR-AME -Echelle 1/5

WORKSHOP SPlice-WEB -Scale 1/2
WORKSHOP SPlice-AME -Echelle 1/2

WORKSHOP SPlice-FLANGE -Scale 1/2
WORKSHOP SPlice-AILE -Echelle 1/2

FLANGES SPlice -LIEGE -Scale 1/15
JOINT DE MEMBRURE -LIEGE -Echelle 1/15

** bill of material for 1 Shipping POS. 40113 total 1 X done

pos.	Designation	Qty	Profile	Quality	Length	Tr
40113	FLG B	1	PL311P10	S355J2	819	401

REV	DATE	MODIFICATIONS	DESIGNED	CHECKED
1				
2				
3				
4				
5				
6				
7				
8				
9				
10				

Situation: Longdoz - Liege
Lieu: Longdoz - Liege
Titre: DOSSIER D'EXECUTION
Plan: LONGDOZ III PART 3
Doubly curved steel rib 1303/1304/1305/1306-SH.1

CON	AR	DATE	2007	REV	B0004	15570-0401-01-P.0
DESIGNED	W.L.	CORRECTED		ACCEPTED	1/15/04	19/08/08 A 1487

Scale: 1/1500