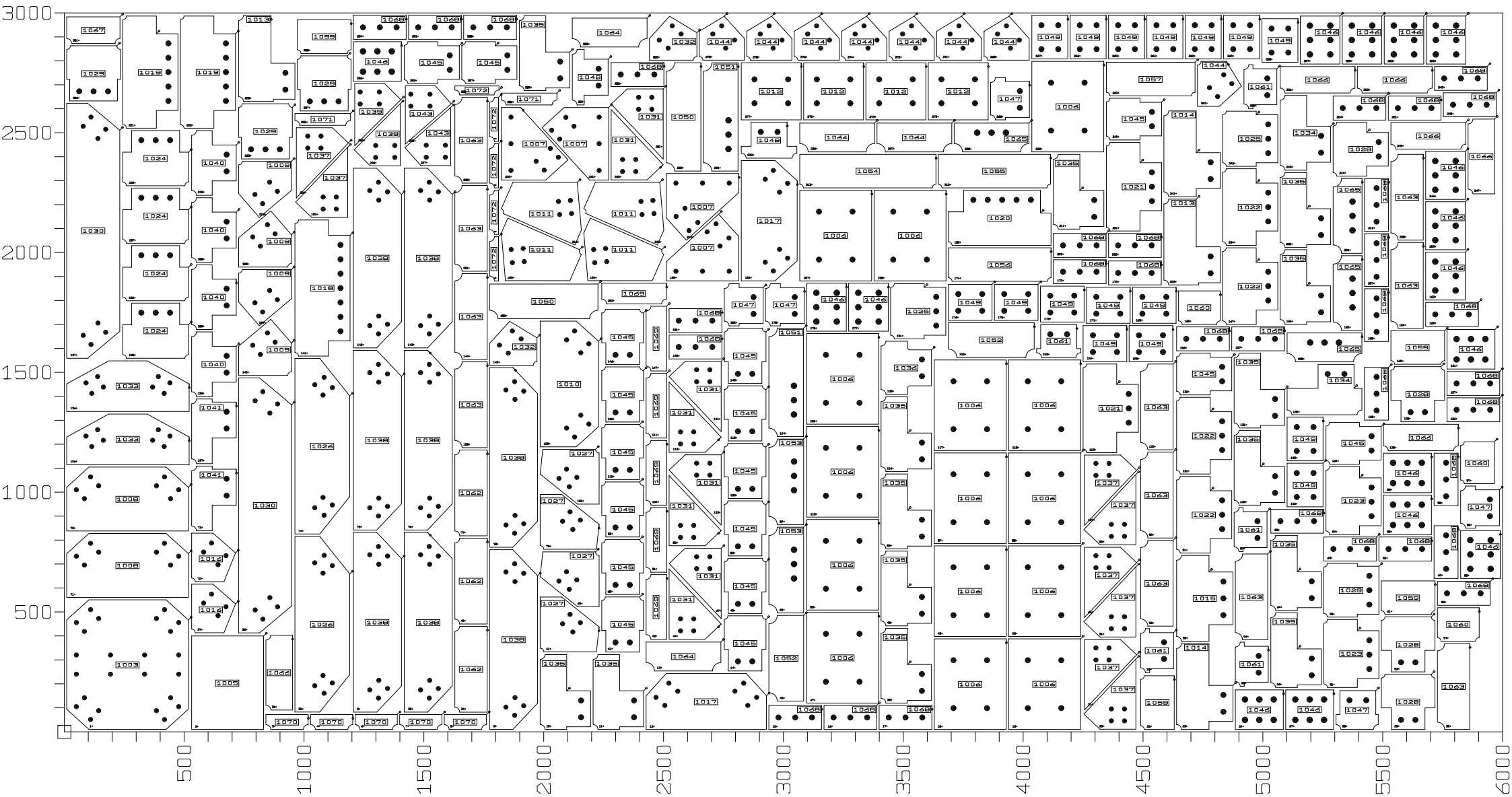


BOCAD SERVICE INTERNATIONAL S.A.

PROFILE CUTTING PLAN

REVISION : 0
 DATE : 21/02/04
 PAGE : 1 OF 1

Nr	QTY	LENGTH <MM>	BAR CUTTING: 12 (WEB)	DESCRIPTION: H194*150*6*9	MATERIAL: SS400	SURPLUS <MM>								
1	9	12000	12	5680	2	5680	2	624						
			TR44		TR44									
2	1	12000	12	5680	2	5680	2	624						
			TR44		TR45									
3	2	12000	12	5680	2	5680	2	624						
			TR45		TR45									
4	1	12000	12	3830	2	2010	2	2010	2	2010	2	2010	2	108
			TR46		TR47		TR47		TR47		TR47			
5	1	12000	12	2010	2	2010	2	2010	2	5952				
			TR47		TR47		TR47							



NEST : 10-SS400 * SHEET : 1 * SIZE : 6000X3000X10 * RQ : 1
QUALITY : SS400 * NPARTS : 301 * GAP : 10 * FALL : 4

```

1: ST
2: **NC-DSTV-Schnittstelle BOCAD-3D (Rev 21.836-b 02.09.2008), Abruf 31.10.2008
3: lnttech1
4: 1
5: 3R1
6: CP1013
7: 250
8: 8
9: FL200*20
10: B
11: 557.00
12: 200.00
13: 0.00
14: 0.00
15: 20.00
16: 0.00
17: 157.00
18: 2.20
19: 0.00
20: 0.00
21: 0.00
22: 0.00
23: CONNECTION_PLATE
24:
25:
26:
27: BO
28: v 35.00o 150.00 22.00
29: v 35.00o 50.00 22.00
30: v 135.00o 150.00 22.00
31: v 135.00o 50.00 22.00
32: v 422.00o 150.00 22.00
33: v 422.00o 50.00 22.00
34: v 522.00o 150.00 22.00
35: v 522.00o 50.00 22.00
36: KO
37: v 463.00o 1.00 0.00
38: v 463.00o 21.00 0.00
39: KO
40: v 463.00o 179.00 0.00
41: v 463.00o 199.00 0.00
42: KO
43: v 457.00o 1.00 0.00
44: v 457.00o 21.00 0.00
45: KO
46: v 457.00o 179.00 0.00
47: v 457.00o 199.00 0.00
48: KO
49: v 457.00o 102.50 0.00
50: v 457.00o 97.50 0.00
51: v 437.00o 97.50 0.00
52: KO
53: v 120.00o 97.50 0.00
54: v 100.00o 97.50 0.00
55: v 100.00o 102.50 0.00
56: v 120.00o 102.50 0.00
57: KO
58: v 437.00o 102.50 0.00

```

59:	v	457.00o	102.50	0.00	
60:	KO				
61:	v	100.00o	1.00	0.00	
62:	v	100.00o	21.00	0.00	
63:	KO				
64:	v	100.00o	179.00	0.00	
65:	v	100.00o	199.00	0.00	
66:	KO				
67:	v	94.00o	1.00	0.00	
68:	v	94.00o	21.00	0.00	
69:	KO				
70:	v	94.00o	179.00	0.00	
71:	v	94.00o	199.00	0.00	
72:	SI				
73:	v	200.00u	400.00	0.00	5 lnttech1/1/CP1013
74:	v	463.00u	90.00	90.00	5 FL1007
75:	v	263.50u	102.50	0.00	5 W1003
76:	v	100.00u	87.50	90.00	5 FL1004
77:	EN				
78:					